

July-05-12 10:19:43 AM

**Item ID:** D350-589-011

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

**Item Name:** Side Door Latch Modification

Stop \*NS2\*

**Start Date:** 7/05/12      **Start Qty:** 4.00

**\*4\***

**Cust Item ID:**

**Required Date:** 7/13/12      **Req'd Qty:** 4.00

**\*4\***

**Customer:**

**Reference:**

**Approvals:** \_\_\_\_\_ **Process Plan:**                      **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr     | Revision Nbr |
|--------------|--------------|
| INN-D350-589 | E            |

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

## Memo

0.00

Document Control

Photocopy blue file and type label as per PPP D350-589-011 CHG002

105

## Pick Kit

0.00

**\*105\***

### Packaging

## Memo

0.00

## Packaging

110

QC4- 100% Inspect kits for completeness

0.00

\*110\*

QC

## Memo

0.00

## Quality Control

**\*86556\***

July-05-12 10:19:43 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 7/05/12      **Start Qty:** 4.00      **\*4\***

**Cust Item ID:**

**Required Date:** 7/13/12      **Req'd Qty:** 4.00      **\*4\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

120

0.00

\*120\*

## Packaging

0.00

### Packaging

## Memo

### Packaging

Identify and pack for shipping as per QSI 014

Rev G.

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

## Memo

0.00

## Quality Control

 $4x$ 

12-8-14

MLJ 12 | 08 | 14

MCS 12/08/11

# Picklist Print

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Work Order ID: 86556

Parent Item: D350-589-011

Parent Item Name: Side Door Latch Modification



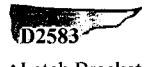
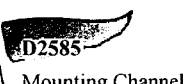
Start Date: 7/05/12

Required Date: 7/13/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP F02.08.29Removed D2587 PlugKJ  
ALL AT CHANGE 002

| Component Item ID/<br>Item Name   | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued  | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|-----------------|--------|
|  AN960 ID10 Washer        | NAS1149D0363J          | Purchased     | No          |                     |                  | 105             | Each               | 0.0000         | 3           | 22378        | 12            | JB 8/8          |        |
|  D2237 Striker Plate      |                        | Manufactured  | No          |                     |                  | 105             | Each               | 62.0000        | 3           | 12           |               | JB 8/8          |        |
|   |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                 |        |
|   |                        |               |             | ST006               |                  | 42              |                    |                |             |              |               |                 |        |
|   |                        |               |             | 64426               |                  | 2               |                    |                |             |              |               |                 |        |
|   |                        |               |             | 66139               |                  | 1               |                    |                |             |              |               |                 |        |
|   |                        |               |             | 82062               |                  | 3               |                    |                |             |              |               |                 |        |
|   |                        |               |             | 83376               |                  | 36              |                    |                |             |              |               |                 |        |
|   |                        |               |             | ST009               |                  | 20              |                    | 83376          |             |              |               |                 |        |
|   |                        |               |             | 85476               |                  | 20              |                    |                |             |              |               |                 |        |
|  D2583 Latch Bracket      |                        | Manufactured  | No          |                     |                  | 105             | Each               | 61.0000        | 3           | 12           |               | JB 8/8          |        |
|   |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                 |        |
|   |                        |               |             | ST011               |                  | 61              |                    |                |             |              |               |                 |        |
|   |                        |               |             | 83445               |                  | 15              |                    |                |             |              |               |                 |        |
|   |                        |               |             | 85427               |                  | 46              |                    | 85427          |             |              |               |                 |        |
|  D2585 Mounting Channel |                        | Manufactured  | No          |                     |                  | 105             | Each               | 72.0000        | 3           | 12           |               | JB 8/8 12/08/10 |        |
|   |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                 |        |
|   |                        |               |             | ST011               |                  | 72              |                    |                |             |              |               |                 |        |
|   |                        |               |             | 73297               |                  | 2               |                    |                |             |              |               |                 |        |
|   |                        |               |             | 82029               |                  | 20              |                    | 82029          |             |              |               |                 |        |
|   |                        |               |             | 83369               |                  | 6               |                    |                |             |              |               |                 |        |
|   |                        |               |             | 85425               |                  | 44              |                    |                |             |              |               |                 |        |

# Picklist Print

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Work Order ID: 86556

Parent Item: D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 7/05/12

Required Date: 7/13/12

Start Qty: 4.00

Required Qty: 4.00

**D2586**  
Door Latch

Manufactured No

105 Each 100.0000

3

12

Location

Loc Qty

Loc Code

ST203A

100

78833

1

83893

99

83893

**D2587**  
Door Slug, 350 Hinge

Manufactured No

105 Each 21.0000

1

4

Location

Loc Qty

Loc Code

ST011

21

74522

1

78893

20

78893

**D2589**  
Keys, Key Chain, 350 Hinge

Manufactured No

105 Each 0.0000

1

4

**MS20470AD4-5**  
Rivet, Universal Head

Purchased No

105 Each 1,192.0000

6

24

Location

Loc Qty

Loc Code

ST319

1192

118405

405

120142

787

120142

**MS21042L3**  
Nut

Purchased No

105 Each 3,330.0000

3

12

Location

Loc Qty

Loc Code

ST300

1330

117885

32

119017

771

119075

138

121444

389

ST317

2000

122141

2000

122141

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Shop Packet Print

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# Picklist Print

Page 3

July-05-12 10:19:43 AM

Work Order ID: 86556

Parent Item: D350-589-011

Start Date: 7/05/12

Required Date: 7/13/12

Parent Item Name: Side Door Latch Modification

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-15

Screw

Purchased

No

105

Each

31.0000

3

12

122459

JB 12/08/12 SP

Location

Loc Qty

Loc Code

ST291

31

118574

2

119736

1

121243

28

**REFERENCE ONLY****52.4 PARTS LIST**

| 589<br>-011  | 589<br>-041  | 589<br>-042  | 589<br>-043  | Part Number      | Description                       |
|--------------|--------------|--------------|--------------|------------------|-----------------------------------|
| X            |              |              |              | D350-589-011     | SIDE DOOR LATCH MODIFICATION KIT  |
|              | X            |              |              | D350-589-041     | SIDE DOOR ASSEMBLY, LH AS 350     |
|              |              | X            |              | D350-589-042     | SIDE DOOR ASSEMBLY, RH AS 350/355 |
|              |              |              | X            | D355-589-043     | SIDE DOOR ASSEMBLY, LH AS 355     |
|              | 1            |              |              | D2991-1          | Door                              |
|              |              | 1            |              | D2991-2          | Door                              |
|              |              |              | 1            | D2991-3          | Door                              |
| <del>3</del> | <del>3</del> | <del>3</del> | <del>3</del> | <del>D2237</del> | <del>Striker Plate</del>          |
|              | 1            | 1            | 1            | D2464-1700       | Seal                              |
| <del>3</del> |              |              |              | <del>D2583</del> | <del>Latch Bracket</del>          |
| <del>3</del> | 3            | 3            | 3            | D2585            | Latch Clamp                       |
| 3            | 3            | 3            | 3            | D2586            | Latch                             |
| <del>1</del> |              |              |              | <del>D2587</del> | <del>Plug</del>                   |
| 1            | 1            | 1            | 1            | D2589            | Keys, Key Chain                   |
|              | 3            | 3            | 3            | D2621            | Latch Plate                       |
|              | 2**          | 2**          | 2**          | D2992-1          | Doubler                           |
|              | 1            | 1            | 1            | D3085-041        | Prop Assembly                     |
|              | 1*           | 1*           | 1*           | D3015-3          | Locknut                           |
|              | 1*           | 1*           | 1*           | D3081-1          | Prop Hinge                        |
|              | 1*           | 1*           | 1*           | D3082-1          | Clip                              |
|              | 1*           | 1*           | 1*           | D3084-1          | Prop Arm                          |
|              | 1*           | 1*           | 1*           | AN4-5A           | Bolt                              |
|              | 3*           | 3*           | 3*           | AN960JD10        | Washer                            |
|              | 3*           | 3*           | 3*           | AN960JD10L       | Washer                            |
|              | 2*           | 2*           | 2*           | AN960JD416       | Washer                            |
|              | 1*           | 1*           | 1*           | AN960JD516L      | Washer                            |
|              | 3*           | 3*           | 3*           | MS21042L3        | Nut (or MS21042-3)                |
|              | 1*           | 1*           | 1*           | MS21042L4        | Nut (or MS21042-4)                |
|              | 3*           | 3*           | 3*           | MS27039-1-13     | Screw                             |
|              | 1*           | 1*           | 1*           | SL69-BS          | Ball Stud                         |
|              | 6            | 6            | 6            | AN3-4A           | Bolt                              |
| 3            | 3            | 3            | 3            | AN960JD10        | Washer                            |
| 3            | 9            | 9            | 9            | MS21042L3        | Nut (or MS21042-3)                |
| 6            | 6            | 6            | 6            | MS20470AD4-5     | Rivet                             |
| 3            | 3            | 3            | 3            | MS27039-1-15     | Screw                             |

\* Reference only. Included in D3085-041 Prop Assembly listed above.

\*\* Reference only. Included in D2991-1/-2/-3 Doors listed above.

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**52-00-00**